

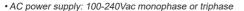
# AW5A91K5T221-30 - Drives

## Installation instructions

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Refer to installation use and maintenance manual for more information.

#### Brushless AC Servo drive technical data:



• DC logic supply: 24 Vdc (mandatory and isolated)

• Phase current: continuous up to 5.2 Arms (peak of 12 Arms for 2s max with DCmax = 30%)

- · Chopper frequency: ultrasonic 40KHz
- · Protections against: over current, over/under voltage, overheating, short circuit between motor phase-to-phase and phase-to-ground
- · Profinet communication interface
- Incremental Encoder Input: 5V Differential (RS422) or 5V single-ended TTL/CMOS
- Hall Signals Input: 5V single-ended TTL/CMOS
- Incremental Encoder Output: 5V Differential (RS422)
- · Absolute Encoder Input: 5V BiSS-C or SSI interface
- · Service SCI interface for programming and real time debugging
- Safe Torque Off (STO) inputs (opto-coupled)
- 4 digital inputs (opto-coupled)
- · 3 digital outputs (opto-coupled)
- Dimensions: 196.6 x 136.6 x 47 mm (without connectors)
- Protection degree: IP20
- Pullution degree 2
- · Overvoltage Category III
- · Short Circuit Current: 5 KA
- · Protection Class: Class I Equipment
- Working temperature 5°C ÷ 50°C ; Storage temperature -25°C ÷ 55°C
- Humidity: 5% ÷ 85% not condensing





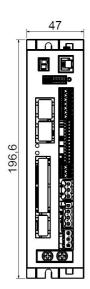


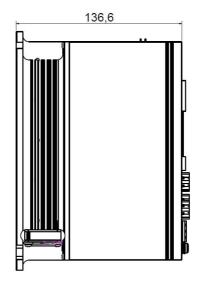


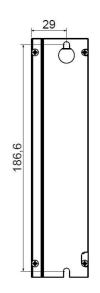




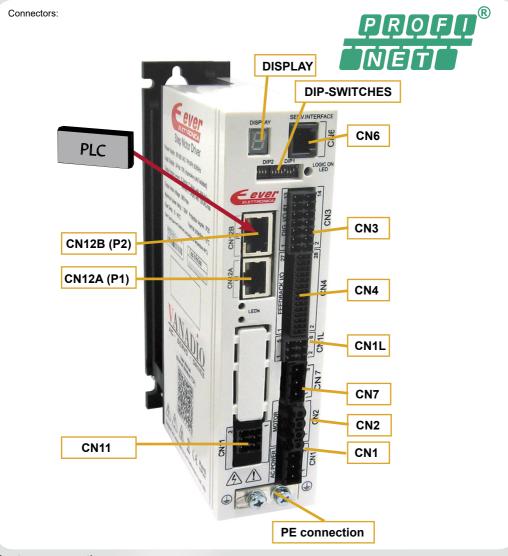
#### Mechanical data







## System connections



## System connections

CN1: AC Power supply						
3 position	3 positions, pitch 5.08mm single row, PCB header connector					
CN1.1 ACin PWR_IN AC power supply input						
CN1.2	ACin	PWR_IN AC power supply input				
CN1.3	ACin	PWR_IN AC power supply input				

CN2: Motor connection					
4 position	ns, pitch 5	.08mm single ro	w, PCB socket connector		
CN2.1	CN2.1 V PWR_OUT Motor output phase V				
CN2.2	U	PWR_OUT Motor output phase U			
CN2.3	CN2.3 W PWR_OUT Motor output phase W				

## System connection

#### CN1L: 24Vdc Logic Supply and STO inputs

6 positions, pitch 3.5mm double row, PCB header connector				
CN1L.1	VLOG -	PWR_IN	Negative DC logic supply input	
CN1L.2	VLOG +	PWR_IN	Positive DC logic supply input	
CN1L.3	STO1 -	PWR_IN	STO1 input negative side	
CN1L.4	STO1 +	PWR_IN	STO1 input positive side	
CN1L.5	STO2 -	PWR_IN	STO2 input negative side	
CN1L.6	STO2 +	PWR_IN	STO2 input positive side	





LOGIC 24 Vdc MANDATORY and ISOLATED

#### CN6: Service SCI Interface

RJ11, 6P4C, PCB header connector				
CN6.1	TX/RX	Transmit / Receive Line		
CN6.2	DE/RE	Drive Emable Negated /Receive Enable		
CN6.3	+5V	+5V power out		
CN6.4 GND GND power out				





This connection is <u>only</u> possible with hardware and software provided by Ever.

#### CN7: Breaking resistor

3 position, pitch, 5.08 mm single row connector					
CN7.1 +DC_BUS PWR_OUT DC_BUS output					
CN7.2	EXT_RES	PWR_IN	External braking resistor input		
CN7.3	INT RES		Reserved pin		



#### CN11: 24Vdc Profinet Supply

6 positions, pitch 3.5mm double row, PCB header connector					
CN11.1	VSS_EXP	PWR_IN Negative DC Profinet supply input			
CN11.2	VIN_EXP	PWR_IN Positive DC Profinet supply input			
CN11.3	N.C.	Not connected			
CN11.4	N.C.	Not connected			
CN11.5	N.C.		Not connected		
CN11.6	N.C.		Not connected		





24 Vdc MANDATORY and ISOLATED

#### CN12A e CN12B: Profinet interface

RJ45, 8 positions shielded, PCB header connector

Dual RJ45 connectors (IN-OUT) 100BASE-TX (100 Mb/sec) ports Accept standard Ethernet cable (CAT5 or higher)







#### CN3: Digital Inputs / Outputs #1

14 positions, pitch 3.5mm double row, PCB header connector				
	CN3.1	VSS#1	PWR_IN Negative supply for digital outputs B0 on CI	
	CN3.2	V-OUT	PWR_IN	24Vdc supply for digital outputs B0 on CN3
	CN3.3	B0_OUT0	DIG_OUT	PNP digital output B0_OUT0
	CN3.4	B0_OUT1	DIG_OUT	PNP digital output B0_OUT1
	CN3.5	B0_OUT2	DIG_OUT	PNP digital output B0_OUT2
	CN3.6 N.C Not connected		Not connected	
	CN3.7	-B0_IN0	DIG_IN	Digital input B0_IN0 negative side
	CN3.8	+B0_IN0	N0 DIG_IN Digital input B0_IN0 positive sid	
	CN3.9	-B0_IN1	-B0_IN1 DIG_IN Digital input B0_IN1 negative side	
	CN3.10	+B0_IN1	DIG_IN	Digital input B0_IN1 positive side
	CN3.11	-B0_IN2	DIG_IN	Digital input B0_IN2 negative side
	CN3.12	+B0_IN2	DIG_IN	Digital input B0_IN2 positive side
	CN3.13	-B0_IN3	DIG_IN	Digital input B0_IN3 negative side
	CN3.14	+B0 IN3	DIG IN	Digital input B0 IN3 positive side



#### CN4: Feedback connection

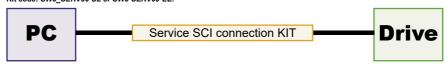
28 position, pitch 2.54mm double row, PCB header connector				
CN4.1	Shield	1	Cable shield connection for feedback interface	
CN4.2	Shield	1	Cable shield connection for feedback interface	
CN4.3	N.C.		Not connected	
CN4.4	N.C.		Not connected	
CN4.5	DATA-	DIG_IN	Absolute encoder data input negative	
CN4.6	DATA+	DIG_IN	Absolute encoder data input positive	
CN4.7	CLK-	DIG_OUT	Absolute encoder clock output negative	
CN4.8	CLK+	DIG_OUT	Absolute encoder clock output positive	
CN4.9	HALL_C	DIG_IN	Hall signal C input	
CN4.10	HALL_B	DIG_IN	Hall signal B input	
CN4.11	HALL_A	DIG_IN	Hall signal A input	
CN4.12	T_MOT	AN_IN	Temperature motor input	
CN4.13	ENCZ-	DIG_IN	Encoder Zero differential input negative	
CN4.14	ENCZ+	DIG_IN	Encoder Zero differential input positive	
CN4.15	ENCB-	DIG_IN	Encoder Phase B differential input negative	
CN4.16	ENCB+	DIG_IN	Encoder Phase B differential input positive	
CN4.17	ENCA-	DIG_IN	Encoder Phase A differential input negative	
CN4.18	ENCA+	DIG_IN	Encoder Phase A differential input positive	
CN4.19	0VE	PWR_OUT	Negative side of supply	
CN4.20	+5E	PWR_OUT	+5Vdc power supply output	
CN4.21	OUT_ENCZ-	DIG_OUT	Encoder Zero differential output negative	
CN4.22	OUT_ENCZ+	DIG_OUT	Encoder Zero differential output positive	
CN4.23	OUT_ENCB-	DIG_OUT	Encoder Phase B differential output negative	
CN4.24	OUT_ENCB+	DIG_OUT	Encoder Phase B differential output positive	
CN4.25	OUT_ENCA-	DIG_OUT	Encoder Phase A differential output negative	
CN4.26	OUT_ENCA+	DIG_OUT	Encoder Phase A differential output positive	
CN4.27	0VE	PWR_OUT	Reference ground for feedback interface	
CN4.28	0VE	PWR_OUT	Reference ground for feedback interface	



#### Service SCI connection

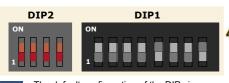


This connection is  $\underline{only}$  possible with hardware and software provided by Ever. Kit code: SW5\_SERV00-SL or SW5-SERV00-EE.





### **Dip-Switched Settings**





NOTE: the device reads the Dip-Switches only during the Power up. If it's necessary a setting change, shut down the system, change the settings and start up the system again to make the changes operating.



The default configuration of the DIPs is:

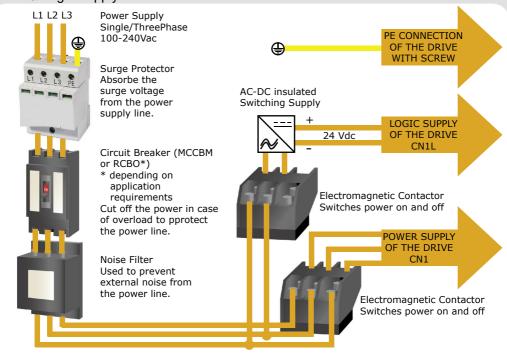
- DIP1.5 and DIP1.8 = ON and other contacts DIP1 = OFF
- DIP2 = OFF

The fuctionality of the Dip-Switches depends on the Firmware installed on the drive (Refer to the Software Manual).

### Display Status

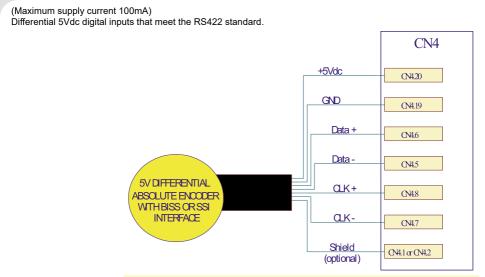
	Operational statuses and their signals
8	Missing Operating System: no software application stored on drive
8	Firmware update: Updating of new software in progress.
8	Initialization: the drive executes the start-up procedure (a few seconds after the start-up procedure has begun).
5	Correct functioning
5+8	Voltage of the DC bus near to the limit value (minimum or maximum)
5+8	Drive temperature is near to the maximum value
5+8	Warning: EEprom near Write Overrun
5+8	Warning: EEprom near End of Life
5 flashing	Enable OFF, current zero
flashing	I <sub>nominal</sub> not computed
8+8	Error: expired eePLC software trial
8+8	Error: Security intervention of watchdog
8+81	Error: Internal Software Error
8+8	Error: Missing calibration values
8+8	Error: Management EEPROM
8+8	EEPROM fail
8+8	Error: eePLC application error
8+8	Error: EEprom Write Overrun
8+8	Error: Feature Unavailable (the application tried to use a feature that is not available in the current drive configuration
P+8	Open motor phases
8+8	Over/under voltage
8+8	Over current on the motor output
8+8	Over temperature of the drive
8+Š	Missing Torque Enable ("missing Safe Torque Off")
P+8	Drive over power protection and/or current regulation out of range
8+5	eePLC User Protection (generated by setting bit #0 of eePLC_User_Settings)
2+2	Motor feedback error

### Power & Logic Supply connections



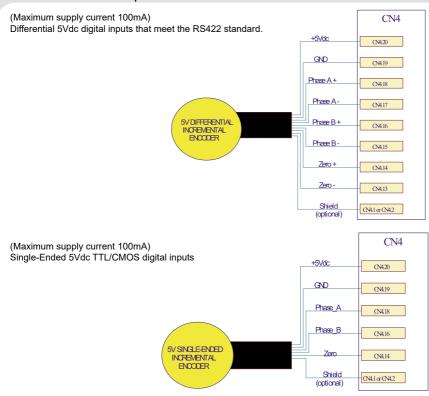
N.B. In order to comply with cURus certification other requirements must be met, refer to chapter UL REGULATION REQUIREMENTS

## Absolute Encoder input connection



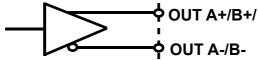
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## Incremental Encoder input connection

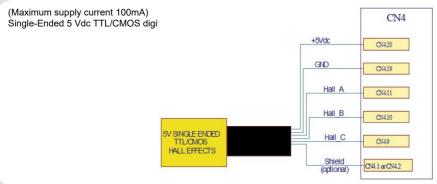


## Incremental Encoder output connection

Outputs reports the used interface for encoder input: Differential or Single-Ended. Differential 5V digital outputs that meets RS422 stardard.

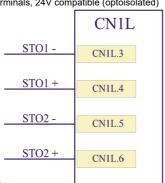


## Hall signals input connection



## Safe Torque Off inputs (STO)

2 terminals, 24V compatible (optoisolated)





STO1	STO2	Drive Status	Motor Status
+24Vdc	+24Vdc	Enable	SW controlled
+24Vdc	Not connected	Disable	Stop for inertia
Not connected	+24Vdc	Disable	Stop for inertia
Not connected	Not connected	Disable	Stop for inertia

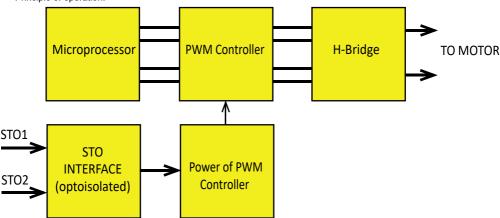


STO inputs are optoisolated, shall not be used the same 24 Vdc of logic supply for their connection.

Safety specifications				
Safety function   STO   Safe Torque Off				
Category	4	In according with EN ISO 13849-1		
Performance Level	PLe	In according with EN ISO 13849-1		
Safety Integrity Level	SIL3	In according with EN ISO 13849-1 table 3		
DC <sub>avg</sub> [%]	99	Average Diagnostic Coverage		
PFH <sub>D</sub> [1/h]	6.44 x 10 <sup>-9</sup>	Probability of dangerous failure per hour		
T Service Life [Years]	20	In accordance with EN ISO 13849-1		
Type test	/pe test The STO function has been certified by an independent testing body.			

Refer to the "Safety Manual\_STO on SW5-AW5 Series\_GB" for more details of the Safe Torque Off function characteristics. Contact EVER in order to have a copy of the manual

Principle of operation:



The drive has a safety feature that is designed to provide the Safe Torque Off (STO) function as defined in IEC 61800-5-2. Two input signlas are provided which, when not connected, prevent the upper and lower devices in the PWM outputs from being operated by the digital control core. This provides a positive OFF capability that cannot be overridden by the control firmware, or associated hardware components. When both STO signals are activated (current is flowing in the input diodes of the optocouplers), the control core will be able to control the on/off state of the PWM outputs.

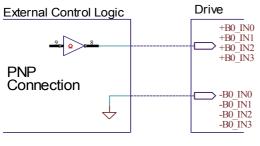


If not using the STO feature, both signals must be connected to a 24Vdc supply in order enabled the drive.

If a drive in operation mode is disabled by STO signal, it immediately finish to produce torque but the motor continues to run by inertia until it can stop.

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## 3.3 - 24V INPUT



Exaction Control Logi	_	
NPN Connection		+B0_IN0 +B0_IN1 +B0_IN2 +B0_IN3
90 708		-B0_IN0 -B0_IN1 -B0_IN2 -B0_IN3

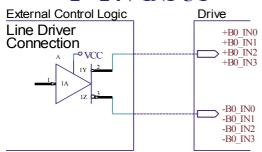
Drive

B0_IN0 and B0_IN1			
Characteristics	MIN.	MAX.	Unit
Supply voltage	2 (1)	24	Vdc
Inputs frequency	-	10	kHz
Threshold switching voltage	1.61 <sup>(1)</sup>	-	Vdc
Current at 2 Vdc (1)	-	2.53	mA
Current at 3.3 Vdc	-	5.84	mA
Current at 5 Vdc	-	6.28	mA
Current at 24 Vdc		8.75	mA

B0_IN2 and B0_IN3			
Characteristics	MIN.	MAX.	Unit
Supply voltage	2 (1)	24	Vdc
Inputs frequency	-	500	kHz
Threshold switching voltage	1.61 <sup>(1)</sup>	-	Vdc
Current at 2 Vdc (1)	-	2.53	mA
Current at 3.3 Vdc	-	5.84	mA
Current at 5 Vdc	-	6.28	mA

(1) N.B.: it's recommended to use 2 Vdc digital inputs only in differential Line-Driver configuration to have more noise immunity.

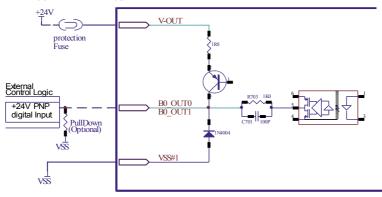
## 2 - 24V INPUT



### Digital outputs connection (B0\_OUT0 and B0\_OUT1)



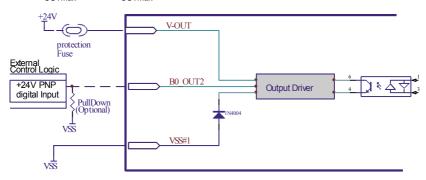
PNP with  $V_{OUTmax}$  = 24Vdc,  $I_{OUTmax}$  = 100mA, Fmax = 500kHz



### Digital output connection (B0 OUT2)



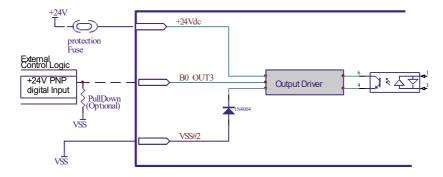
PNP with  $V_{OUTmax}$  = 24Vdc,  $I_{OUTmax}$  = 1.3A , Fmax = 1kHz



## Digital output connection (B0\_OUT3)



PNP with  $V_{OUTmax} = 24Vdc$ ,  $I_{OUTmax} = 500mA$ , Fmax = 1kHz



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#### Braking resistor connection

Internal circuit drives external breaking resistor when the mechanical energy of the motor is converted back into electrical energy that must be dissipated before it charges the internal capacitors to an overvoltage condition.

Cut-In Voltage +DC\_BUS > 390 Vdc : output is on, external breaking resistor is dissipating energy

Drop-Out Voltage +DC BUS < 380 Vdc : output is off, regen resistor not dissipating energy

Tolerance ±2 Vdc for either Cut-In or Drop-Out voltage

DC Bus Capacitance: 750uF

Input voltage	Energy Absorpion Capacity of the DC Bus	
120Vac	46.24 joules	
230Vac	17.36 joules	

#### - INTERNAL RESISTOR

CN7.2 and CN7.3 MUST be connected with the jumper bar (as default).

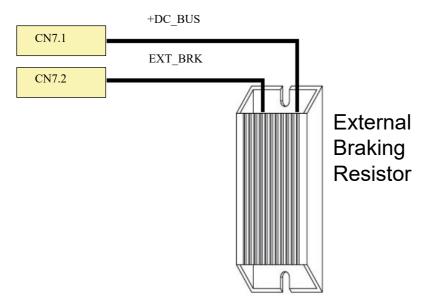
#### CN7.1 MUST remain disconnected when the internal breaking resistor is used.

The drive is equipped with an internal breaking resistor of  $47\Omega$  50W (drive mounted on appropriate heatsink). In some applications, the internal regeneration resistor might not be enough to absorb all foldback current. In these cases, a larger wattage regeneration resistor needs to be connected externally, to prevent drive from over voltage warnings.

#### - EXTERNAL RESISTOR

Before connecting an external breaking resistor you MUST disconnect the jumper bar placed between CN7.2 and CN7.3.

#### CN7.3 MUST remain disconnected when an external breaking resistor is used.





External braking resistor must be placed more than 50mm from the drive on notflammable and heat resistant surfaces. The metal case of the braking resistor can reach high temperatures. Take all necessary measures to avoid possible contacts in the final installation.



+DC\_BUS is an High-Voltage circuit (up to 400Vdc) so take all necessary measures to avoid possible contacts in the final installation.

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#### UL regulation requirements

In order to comply with cURus certification the following requirements must be met:



### - Electrical ratings

#### INPUT

Input Voltage Range	Maximum Input Current
100/50 - 240/120 Vac 1/3 Ph 50/60 Hz	5.2 Arms

#### OUTPUT

<b>Maximum Output Voltage</b>	<b>Motor Phases Number</b>	<b>Maximum Output Current</b>	<b>Maximum Output Motor Power</b>
340 Vdc	3	5.2 Arms	1.76 kW

#### - Earting system

IT of TN (not corner earthed)

The drive shall considered only for use in system voltage where the maximum voltage between the ungrounded conductors and ground does not exceed 150 V

#### Solid state short circuit protection

Integral solid state short circuit protection does not provide branch circuit protection. Branch circuit protection must be provided in accordance with the National Electrical Code and any additional local codes. Integral solid state short circuit protection does not provide branch circuit protection. Branch circuit protection must be provided in accordance with the Canadian Electrical Code, Part I.

### External Fuses and short circuit protection on AC supply

Suitable for use on a circuit capable of delivering not more than 5000 Arms symmetrical amperes, 240 V max when protected by semiconductor fuses model Cooper Bussmann FWX-20 A14F

### - Group installation

Suitable for motor group installation on a circuit capable of delivering not more than 5000 Arms symmetrical amperes, 240 V max when protected by Class CC fuses with a maximum rating of 30A.

Number of drive	Suggested fuse rating
1	10 A
2	15 A
3	20 A
4	25 A
5	30 A

## - Discharge time of the capacitors on the AC power supply

WARNING - Risk of Electric Shock



Wait at least 4 minutes after disconnecting AC power supply Time required for the capacitors to a safe discharge to a level below 50 Vdc.

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### Mating connectors

Connector	Description		
CN1	Phoenix 1762208 (Green) or 1759509 (Black)		
CN1L	Phoenix 1790111 (Green) or 1708329 (Black)		
CN2	Phoenix 1786190 (Green) or 1731196 (Black)		
CN3	Phoenix 1790153 (Green) or DFMC 1,5/ 7-ST-3,5 BK (Black)		
CN4	Phoenix 1844691		
CN12A/CN12B	RJ45, 8 positions for Ethernet standard cables (CAT5 or higher)		

#### Section of the cables

Function	Cable	
	Minimum	Maximum
Power supply and PE	0.5 mm <sup>2</sup> (AWG20)	2.5 mm² (AWG12)
Motor outputs	0.5 mm <sup>2</sup> (AWG20)	2.5 mm² (AWG12)
Feedback	0.12 mm <sup>2</sup> (AWG26)	0.5 mm <sup>2</sup> (AWG20)
Logic supply and Inputs / Outputs	0.5 mm <sup>2</sup> (AWG20)	1.3 mm <sup>2</sup> (AWG16)
Fieldbus interfaces	Ethernet standard of	able CAT5 or higher

### Verify the installation

- Check all connection: power supply, logic supply, STO inputs and inputs/outputs
- Make sure all settings right for the application.
- Make sure the power supply is suitable for the drive.
- If possible, remove the load from the motor shaft to avoid that wrong movements cause damage.
- Enable the current to the motor and verify the applied torque.
- Enable a movement of some steps and verify if the rotation direction is the desired one.
- Disconnect the power supply, connect the load on the motor and check the full functionality.

## Analysis of malfunctions



When one of the following situations occur, the drive doesn't function correctly and it is reported an error.

DEFECT	CAUSE	ACTION
The external fuse to the drive burns	May be due to a wrong connection of the power supply.	Adjust the connection and recover the fuse. Use a fuse suitable for the application.
Over temperature protection.	May be due to a duty cycle	Increase the air flux and if it is possible chose a motor with higher torque at same current value.
Over current protection.	May be due to a short circuit on the motor power stage.	Shut down the power supply and check if the motor is damaged
Noisy motor movement with vibrations.	May be caused due to a state of resonance.	Increase the resolution of the step angle and/or change the motor velocity to avoid resonance area
The motor produce torque but doesn't rotate	May be caused due to a wrong connection of the I/O's.	Check the connection of the I/O's

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